TECHNICAL DATA SHEET

PT. ALFATAMA INTICIPTA-INDONESIA

Alfaglos Polyester Putty

Description

Alfaglos® Polyester Putty is a two component polyester body filler specifically used to fill dents, irregularities and uneven surface with excellent adhesion to various substrates such as bare steel, aluminum, galvanized steel, fiberglass and properly treated old painted surfaces. Alfaglos® Polyester Putty has excellent physical application properties such as flexibility, tack free, easy sanding and superior flow for easier application

Properties

- Excellent adhesion to bare steel and other substrates
- Easy and fast filling
- Fine homogenous structure
- No pinholes
- Easy sanding
- Easy application
- Excellent flexibility

Substrat

- Steel
- Fiberglass
- OEM Finishes
- 2K primers
- Aluminium
- Galvanized steel
- Properly treated old painted surfaces

Recoatability

 Alfaglos® Epoxy Filler	 Alfaglos® Polyurethane Filler

Surface Preparation

- **Steel :**
  Sand surface using no. 3 sand paper. Clean surface from dirt, dust and oil.
- **Existing Finishes :**
  Sand surface using P-150 sand paper. Clean surface from dirt, dust and oil.
- **Polyester surface or 2 K primer :**
  Sand surface using P-180 sand paper. Clean surface from dirt, dust and oil.

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Product Preparation

Mixing Ratio	Base : Hardener = 100 : 1 – 2 by weight
Hardener Type	CHPO
Tools	Mixing board, filler knife, plastic or rubber spreader
Application	Apply on substrate immediately after mixing with hardener to avoid air bubbles.
Pot Life	± 5 minutes
Drying time at 25°C Touch dry Sanding interval	 ± 20 minutes 20-30 minutes

Packaging

Putty	Metal Can
Hardener	Plastic Tube

Color

Putty	White
Hardener	Yellow

Storage

Store in a dry area at 50-70 % RH with temperature of 20-30°C
Shelf Life at 25°C : 12 Months from date of manufacture and in original sealed container

Remarks

- Do not use polyester putty on unsanded substrates.
- Use the hardener according to the amount recommended to get the optimal application.
- Do not apply top coat directly over polyester putty to avoid absorption
- Material has to be at room temperature before use.

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